

Disc/Belt Sander

- The disc/belt sander is useful for sanding or shaping edges and end grain of stock.
- The disc sander is sized by the diameter of the disc with 12 inches being a common size.
- The belt sander is sized by the width of the belt with 6 inches being a common size.
- Select the correct grit sandpaper for the most common job.
- The sanding pad is attached to the disc with a special adhesive.
- Adjust the table so the edge is 1/8" or less away from the disc.
- Use moderate pressure. Not enough pressure and you will lose control of the material and too much pressure will cause the material to burn.
- Sand on the downward side of the disc. Which is the left side on our machines.
- Move material slightly to keep from burning.
- Make sure belt/disc is in good condition and mounted correctly. Make sure it is not torn, loose or filled with sanding dust.
- Do not allow your hand to get near or touch the belt or disc.
- To use a square to check angle between the table and the sanding pad.

- The disc sander is sized by the _____ of the disc with a common size being _____ inches.
- The disc sander is designed for sanding _____ and _____ grain of stock.
- What side of the disc sander should you use and why.
- The edge of the tilting table should never be more than _____ inch from the disc.
- What type of grit should I use to get a smooth finish?